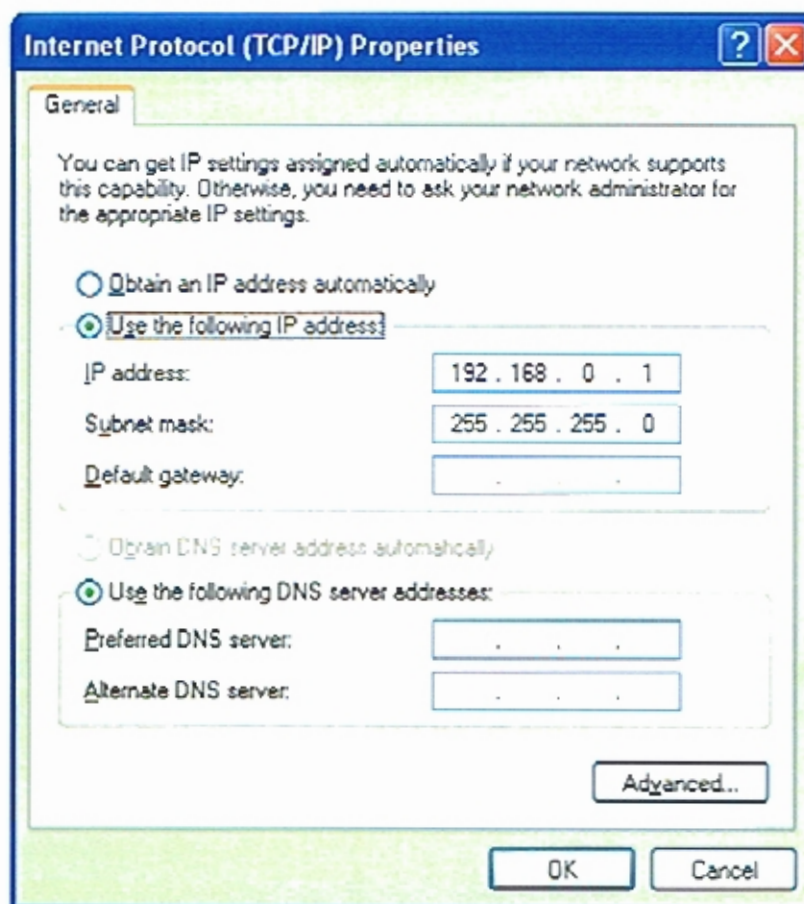


< Set up on Communication type through TCP. >

- ① Like picture below, input IP and Subnet mask on TCP/IP windows.



- ② Insert Cross cable to Ethernet port on Controller.



- ③ On a standard, two network ports are installed to computers.
- ④ Within them, lower port is for communicating with controller and upper port is for regular networking.

